

TOOLS REQUIRED

- 15/16” wrench or socket & ratchet
- 2 each 9/16” wrenches or sockets & ratchets
- 5/8” drill bit
- 3/8” drill bit
- Drill & chuck for 3/8” and 5/8 bits
- “T” square
- 1 or 2 clamps (needed to hold fender to bracket for rough positioning)

NOTE

EZ MOUNT DOES NOT RECOMMEND ATTACHING FENDER MUD FLAPS ON THE FENDERS OR THE FENDER BRACKETS.

PARTS SUPPLIED WITH EACH KIT

1-Fender Bracket Arm Assembly, made up of:

- a. 1 each of a 27”, 28” or 29” 1 & 5/8” Dia, .134” wall thickness tubing
- b. 1 each of 5” x 19” plate.

4-Grade 5 bolts: 3/8 x 1” National Course Thread

8-Grade 5 Nylock Nuts: 3/8” National Course Thread

4-Grade 5 Bolts: 3/8” x 1 & 1/4” National Course Thread

1-Lock Nut, 5/8”, Grade 8 National Fine Thread

2-Clamps, 1/2 Circle

INSTALATION MANUAL

FOR

EZ MOUNT FENDER BRACKETS

U.S. PATENT NO. 5,950,975
See back for parts/tool list

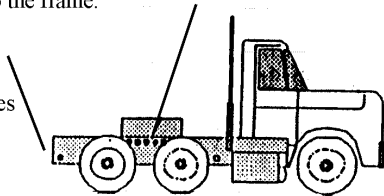
EZ MOUNT FENDER BRACKETS

INSTALLATION MANUAL

These Fifth Wheel Assembly rail holes may be used for mounting the center mounting bracket. It will be necessary for you to remove one of the existing bolts (to be replaced with Center Support Bracket). Placement of these holes may vary from one vehicle to the next.

The front and/or rear mounting bracket holes may require drilling into the frame.

Insure that you follow the Truck Mfg's recommended procedures for drilling the frame.



Select 4", 8" or 10" adjustment arm assembly as required for your particular fender mounting requirements. Loosely mount all required mounting hardware. Correctly position all mounting plates so they are flat against the fender without any gaps.

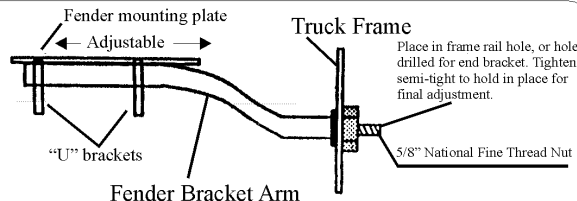
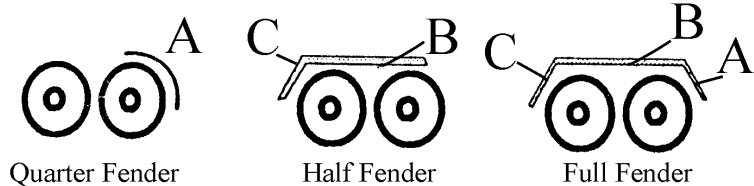


DIAGRAM 1

DIAGRAM 2



1. Examine vehicle and determine the type, number and mounting location of the Fender Support Brackets.
2. Determine if you need to drill any mounting holes in the frame for the front or rear mounting bracket. Insure that you follow the manufacturers recommended procedure for drilling any required holes in the frame.
 - a. Remember that you want the Fender Bracket Arm to be mounted 9 to 13 inches from the end of the fender. Ref. Position "A" or "C" in Diagram 2 and Figure A (end brackets are usually the 4" variety).
 - b. The center Fender Mounting Bracket arm is normally the 8 or 10 inch variety and usually mounts in one of the five fifth wheel assembly rail bolt holes. (ref. Top diagram above)
 - i. Use a "T" square to measure from bolt hole, to the bottom of the fender. This will determine the size of the needed "Fender Bracket Arm" (4", 8" or 10") needed for mounting the fender on your vehicle.

INSTALLATION MANUAL

3. Place the required END mounting bracket (Position A or C, ref. FIGURE A) assemble(s) in the previously established holes. Tighten and roughly position each of them so they will stay in place.
4. Place fender over mounting brackets and clamp into place.
5. Drill the fender through each of the four holes in each of the mounting plates.
 - a. Install bolts through the fender on the END mounting plates only. Tighten securely.
6. Place center mounting bracket into previously established hole, position correctly by rotating the bracket and clamp in position.
 - a. Drill fender through the mounting bracket holes. Bolt into place.
7. Tighten all Mounting Bracket 5/8" and 3/8" nuts.

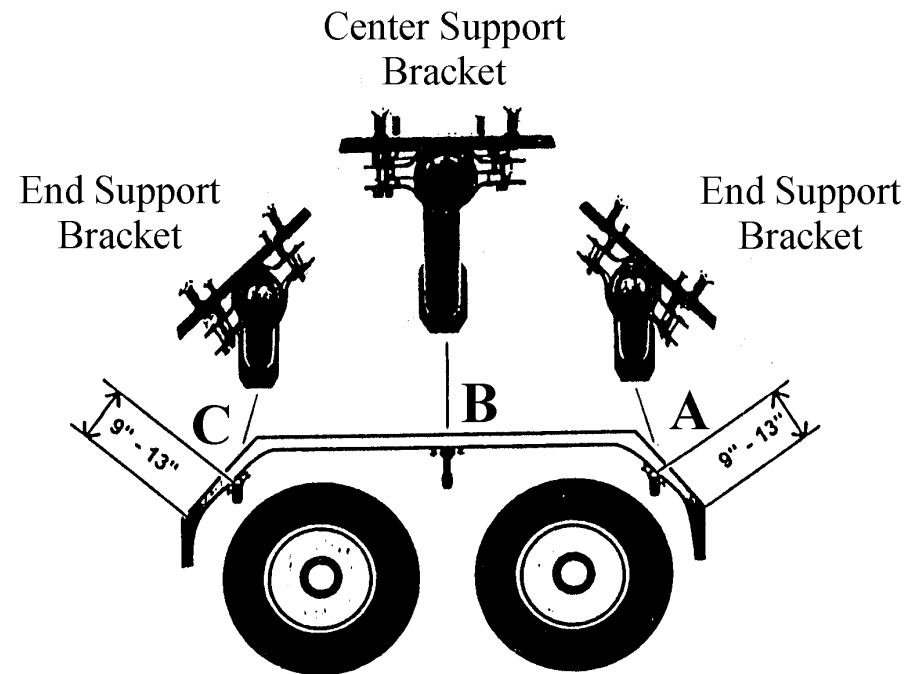


FIGURE A